

# **Multi-layer Optical Data Storage Based on Two-photon Recordable Fluorescent Disk Media**

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**Call/Recall, Inc.**

**6160 Lusk Blvd., C-206**

**San Diego, CA 92121**

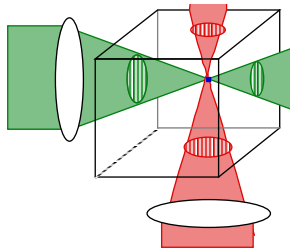
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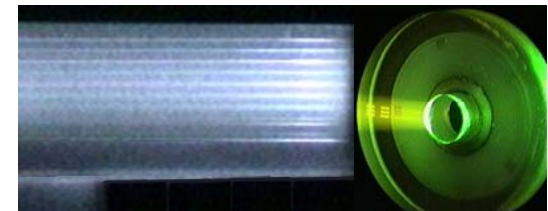
**[sesener@call-recall.com](mailto:sesener@call-recall.com)**



**Call / Recall Inc.**



- Introduction
- Recording methods and systems
- Signal Readout
- Summary



# Multi-layer Optical Storage for Mass storage



Internet and Data Warehousing are demanding:

**Tape equivalent disk drive with low media cost, high media volumetric density (100-500GB/disk, <100ms access, >100Mb/s data rate)**

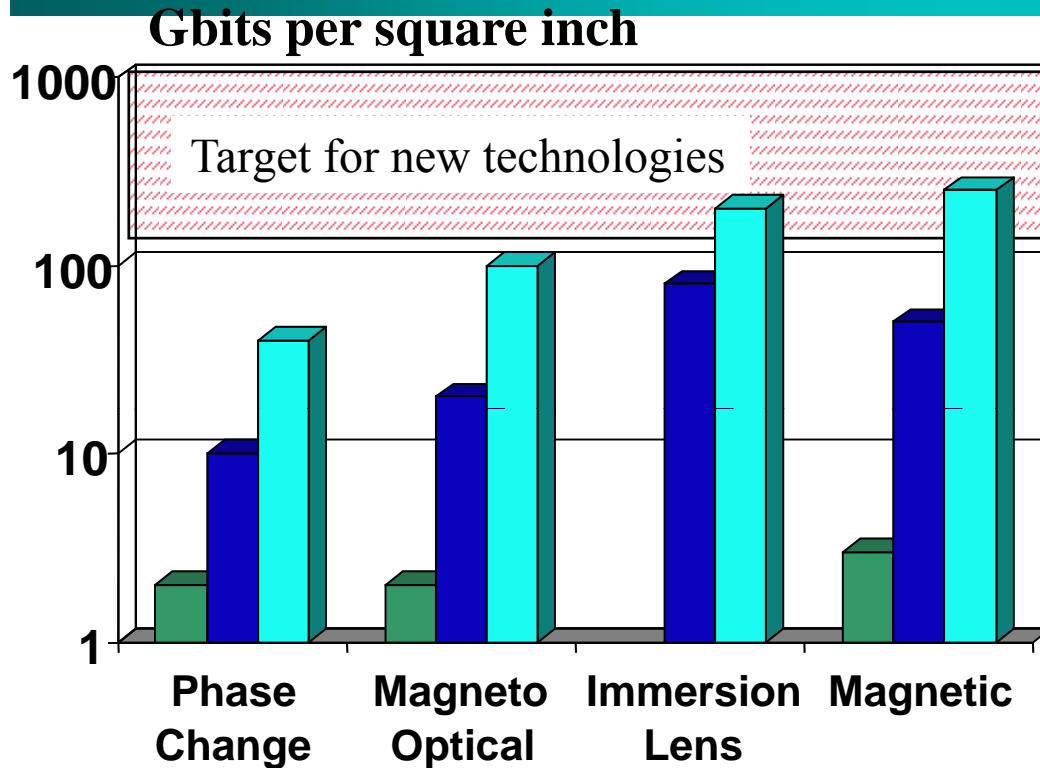
Currently magnetic disk drive and optical disk drive are having difficulties to further boost the data capacity, and no apparent low cost technical solution to **>100Gb/in<sup>2</sup> areal data density.**

## **Opportunity for new technology**

**Multi-layer optical storage has higher data capacity and data rate potentials, Plus:**

- Optical disk is removable, excellent for content distribution;
- Optical disk drive can random access data.
- Optical storage has good data life time.

# Emerging Technologies



## smaller bits:

NFO, scanning probe, etc.

500X

## multiple layers:

DVD, Two-photon, ...

~4X

Ⓢ Holographic,..  
50-500X

500X

## multiple values

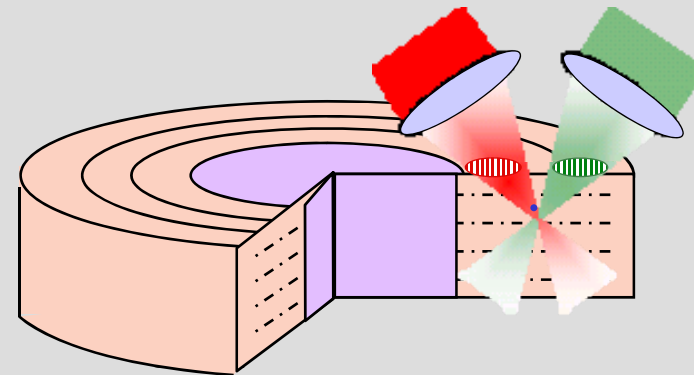
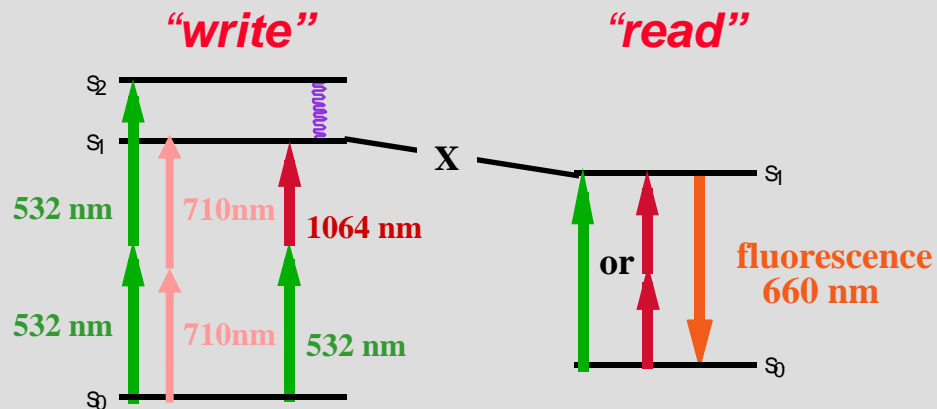
## per mark:

Pit depth recording, ...

## EMERGING TECHNOLOGIES

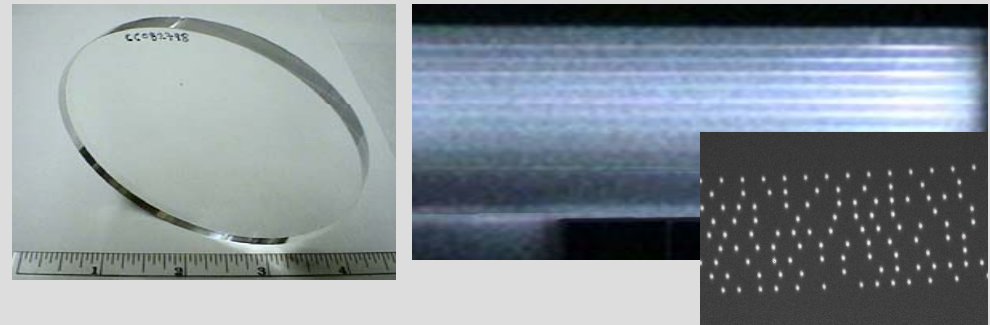
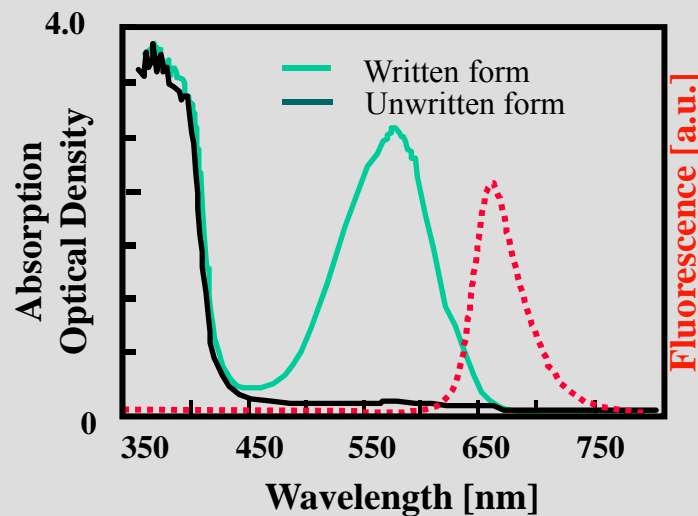
- Thermal assisted recording on high  $K_v$  materials
- Patterned magnetic media
- Near Field/SIL techniques on MO
- **Multi-layer disks and cards**
- Holographic disk storage
- Probe disk storage
- Nanometer controlled ROM replication

# Two-Photon Recorded Multi-layer Optical Disk



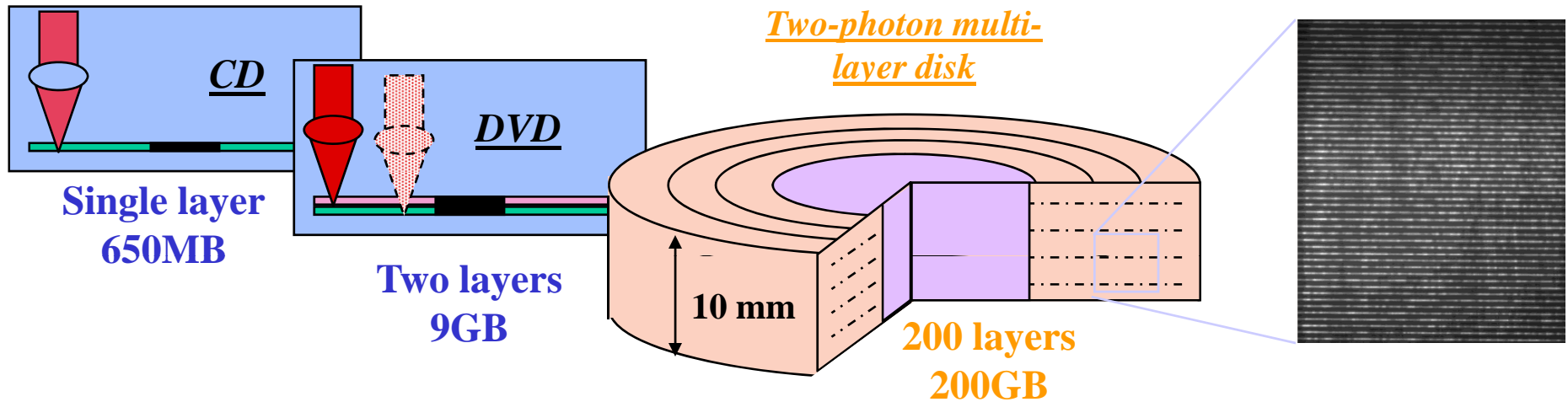
- Excellent volumetric control
- Readout by fluorescence
- Broad write/read  $\lambda$ -tolerance

- Single or multiple beam gated recording
- Very closely spaced layers
- Potential for parallel readout



- Low cost moldable plastics
- Ultra high density media

# Potential Data Capacity of Two-Photon Recorded Multi-layer Disk



## DVD

Layer pitch = 40-70  $\mu\text{m}$

$\lambda = 635\text{-}650 \text{ nm}$

NA = 0.6

Spot size =  $1.22 \lambda / \text{NA} = 1.3 \mu\text{m}$

# layers = 2

Capacity = 8.5 GB

## Two-photon multi-layer disk

Layer pitch = 50  $\mu\text{m}$

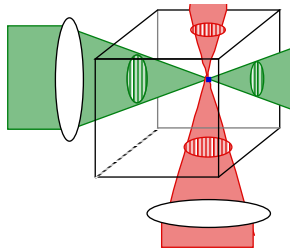
$\lambda = (532\text{nm}) / 600\text{nm (write)/read}$

NA = 0.35

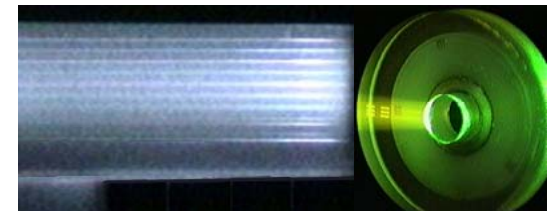
Spot size =  $1.22 \lambda / \text{NA} = 1.8 \mu\text{m}$

# layers = 200

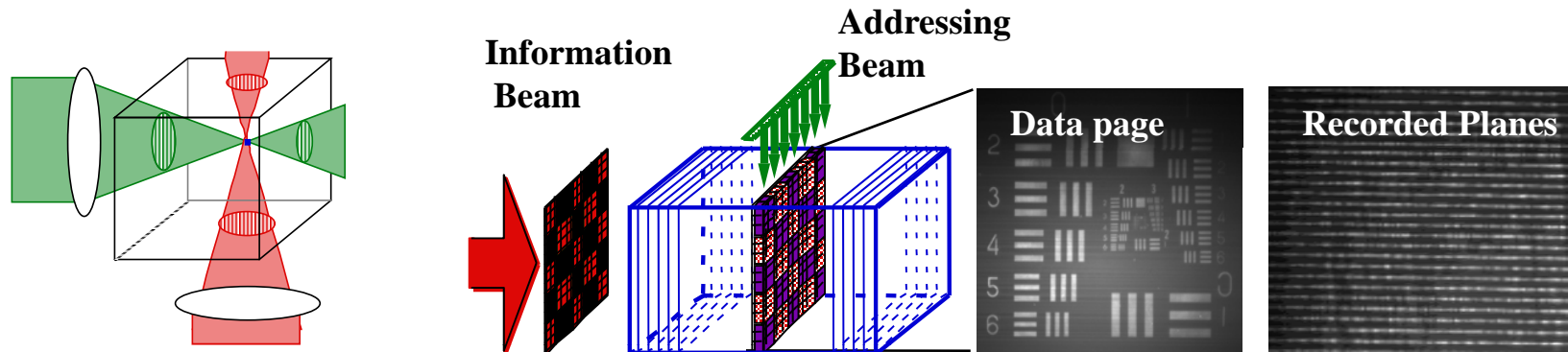
Capacity = 200 GB



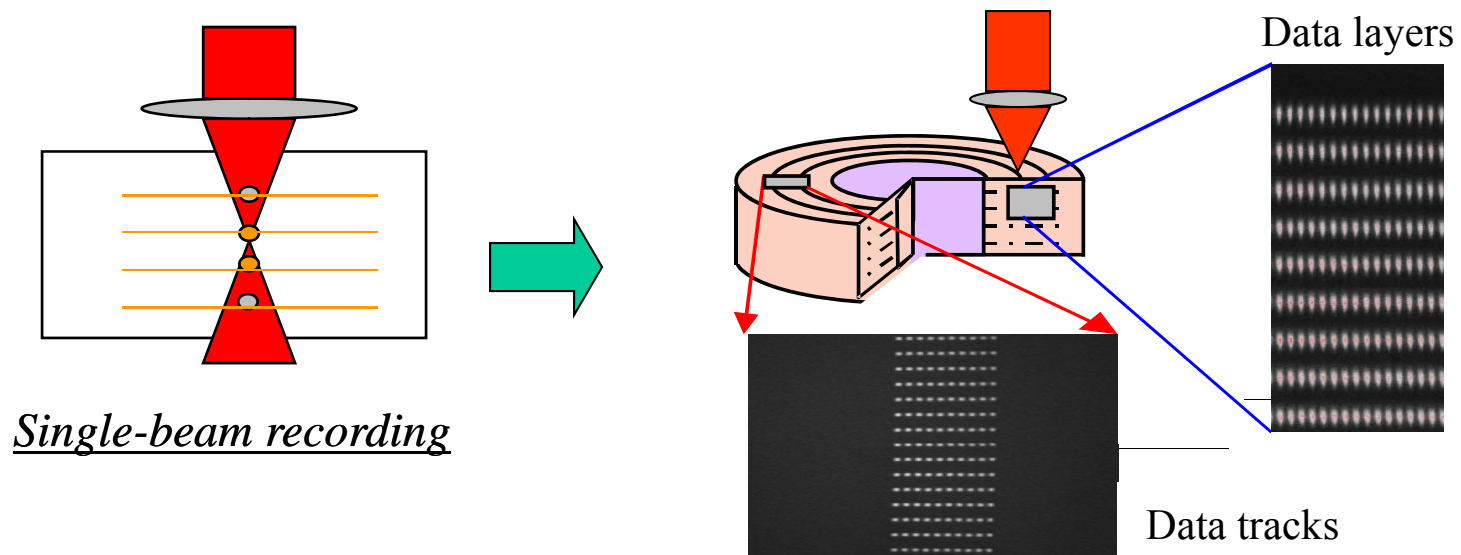
- Introduction
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- Signal Readout
- Summary



# Two-photon Recording Methods



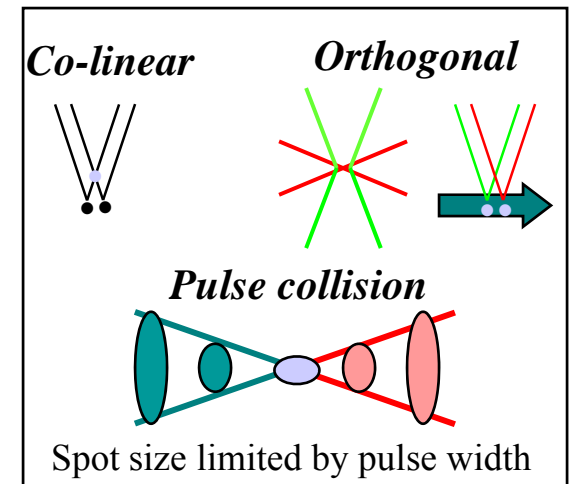
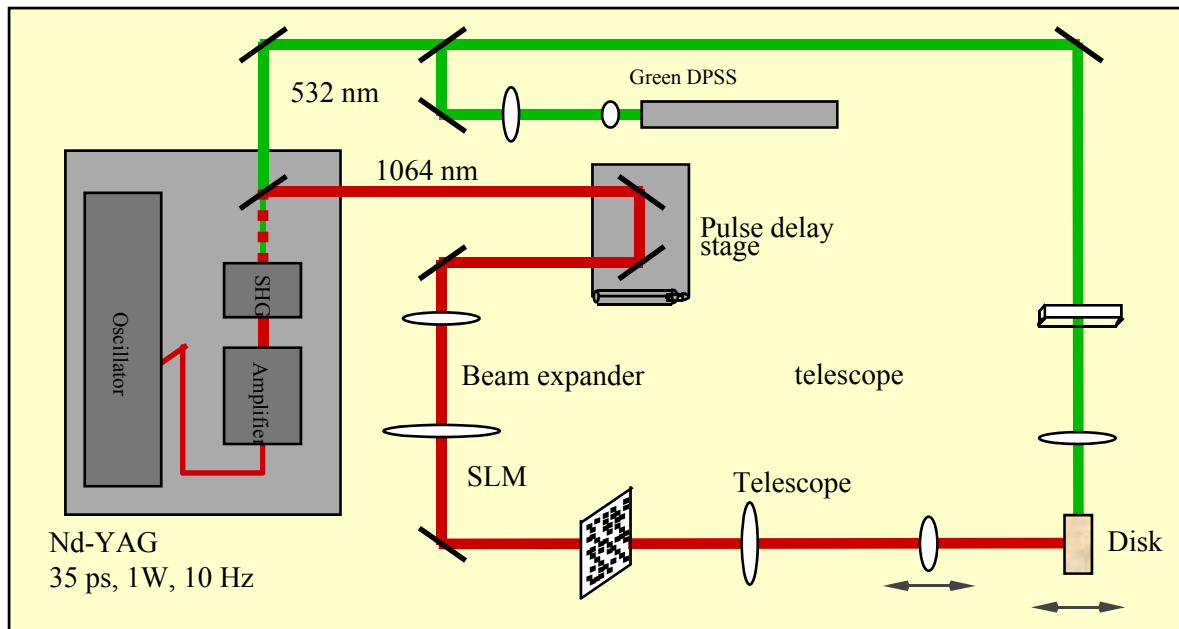
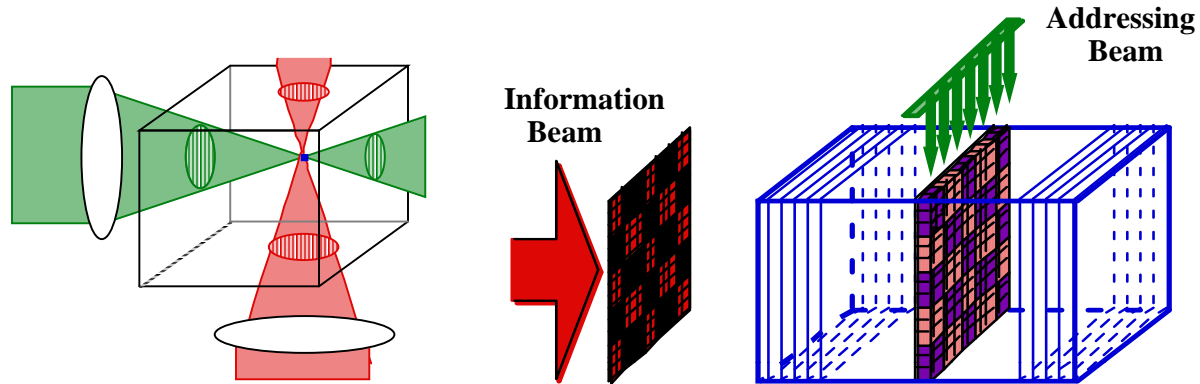
*Two-beam recording*



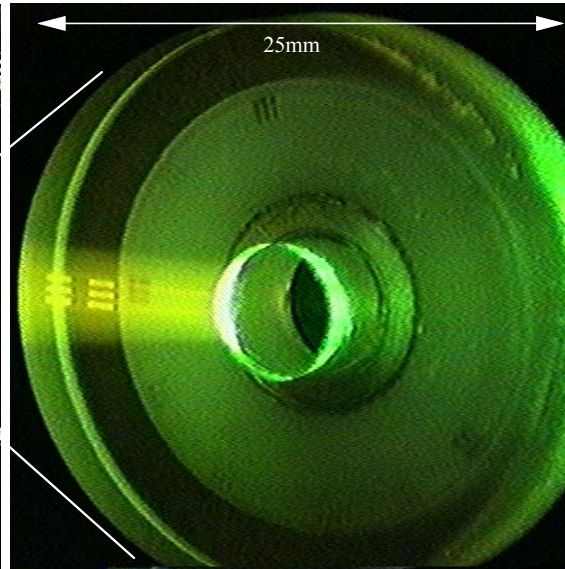
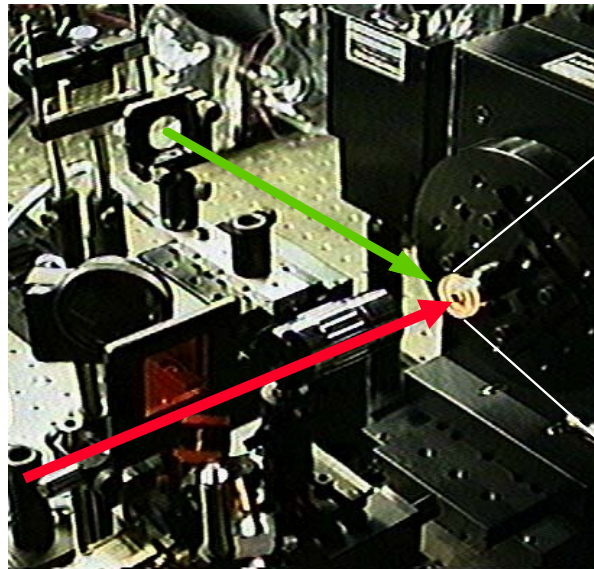
*Single-beam recording*



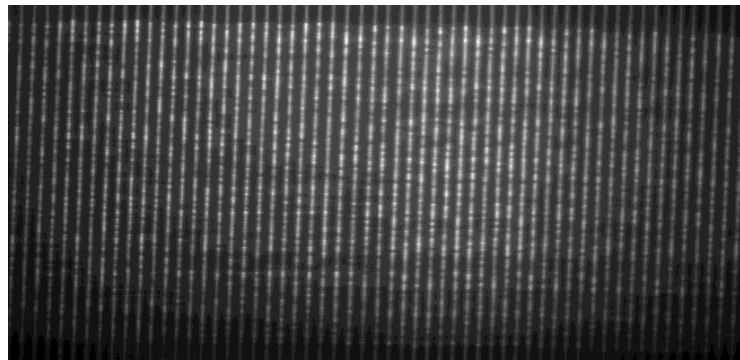
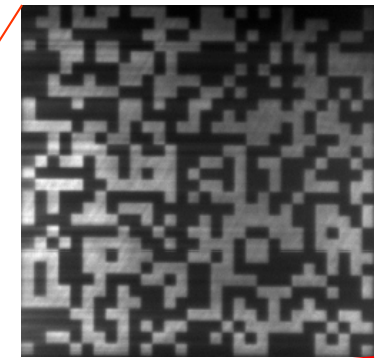
# Two-beam Two-photon Recording System



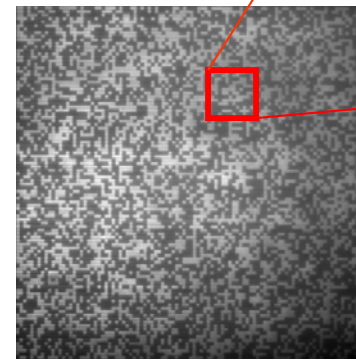
# Two-beam Two-photon Recording Setup and Experimental Results



Binary pattern

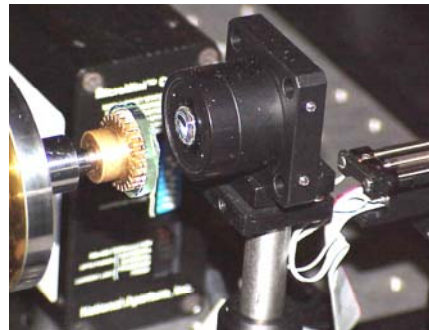
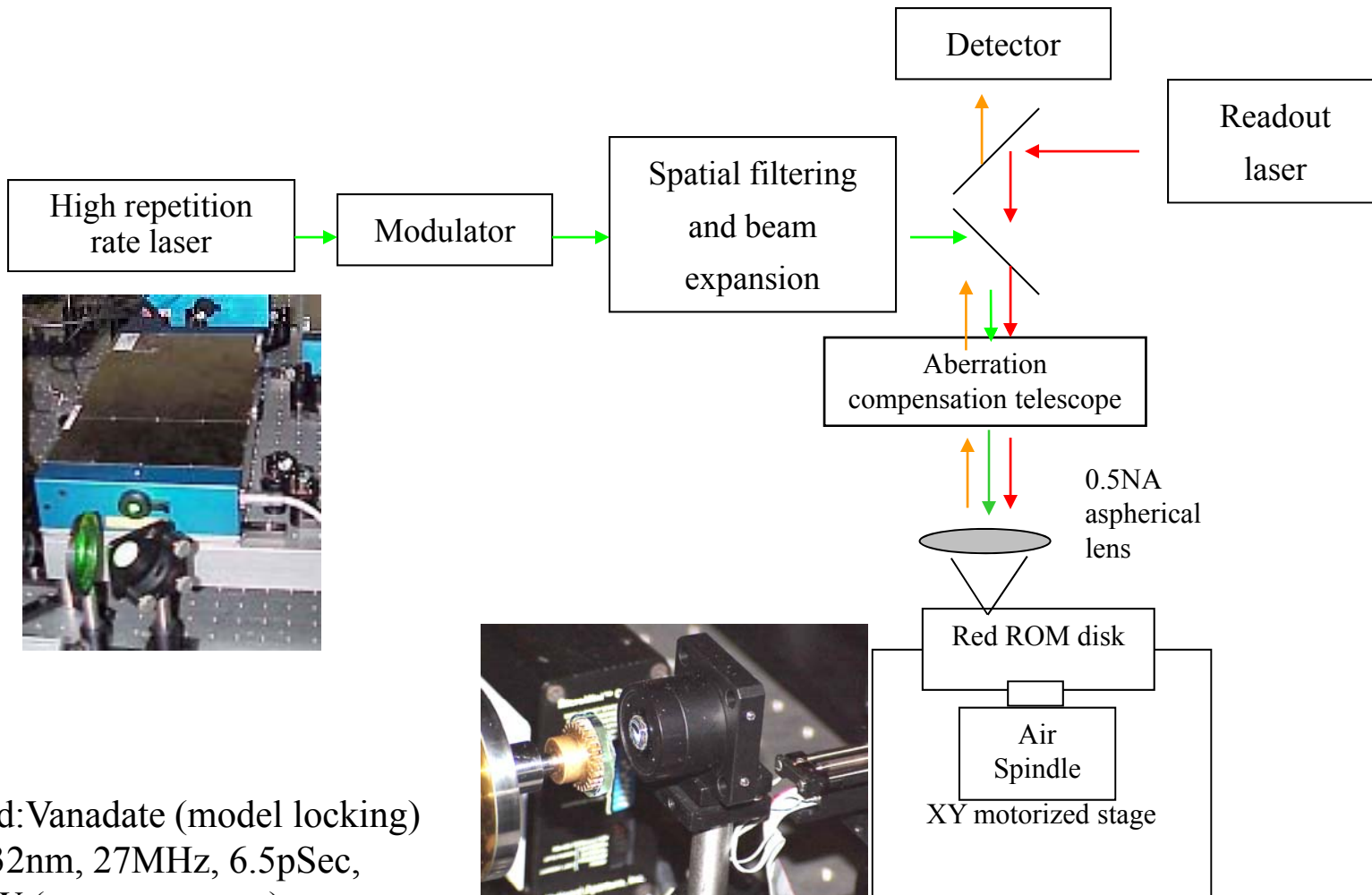


< 80  $\mu\text{m}$  plane pitch

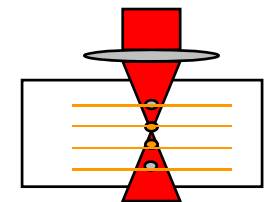


< 5x5  $\mu\text{m}^2$  bits

# Single-beam Recording Setup



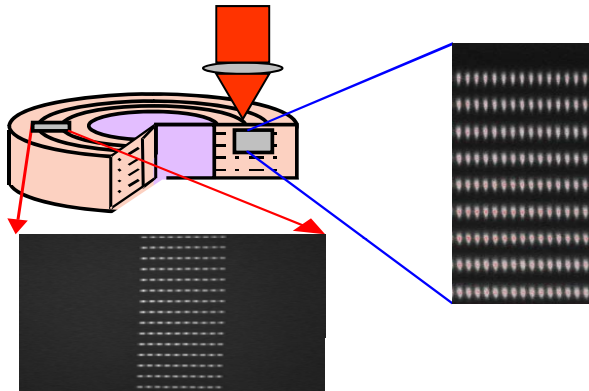
Nd:Vanadate (model locking)  
532nm, 27MHz, 6.5pSec,  
5W (average power)



# Single-beam Recording vs. Two-beam Recording

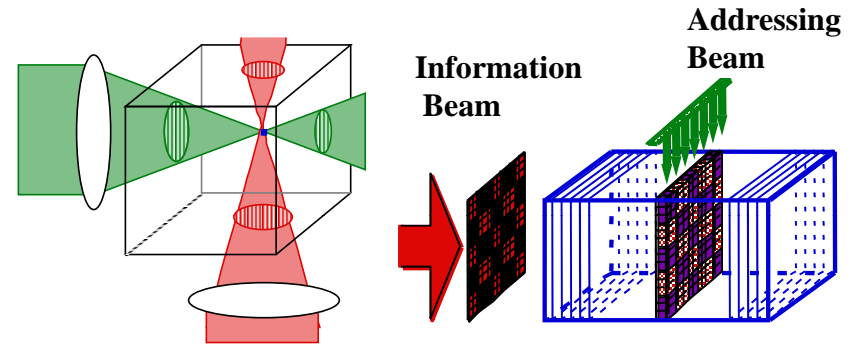


## Single-beam two-photon recording system



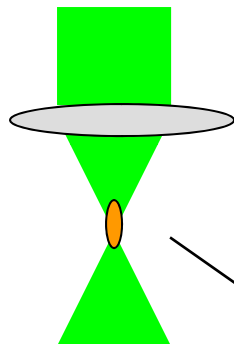
- Bit oriented
- Easy alignment
- Less complexity
- Suitable for high repetition rate laser

## Two-beam two-photon recording system

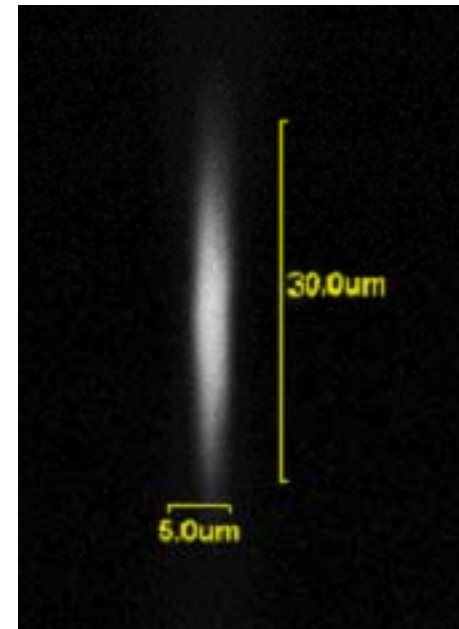
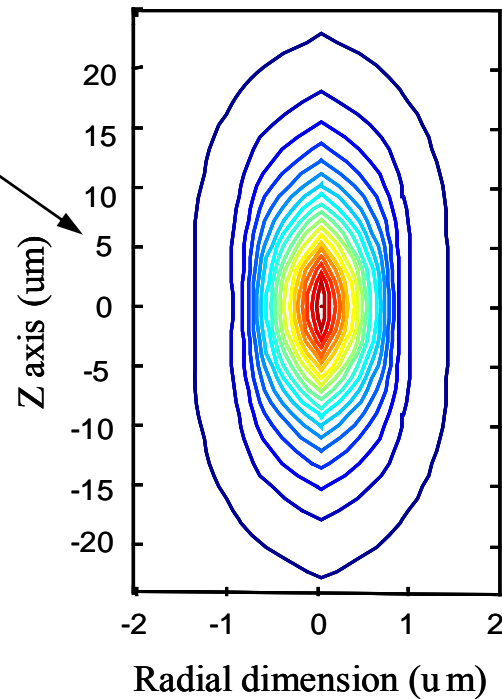


- Page oriented
- Large scale SLM
- Suitable for high peak power and low repetition rate laser

# Recorded Bit Geometry with Single-beam Recording

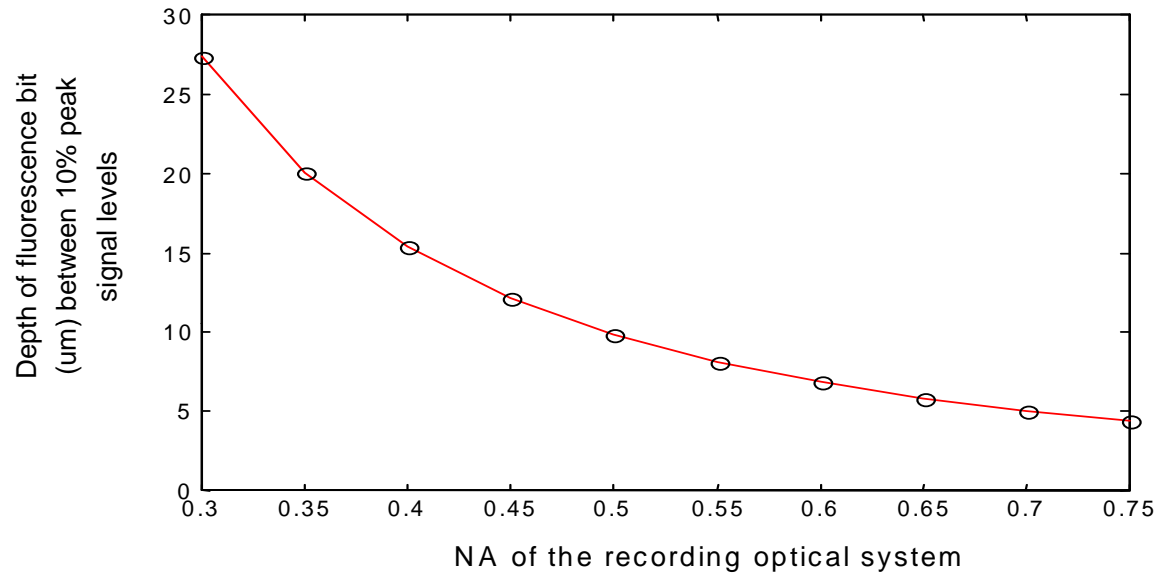


Simulation of the recorded bit geometry based on **intensity square** of gauss beam at the focus.

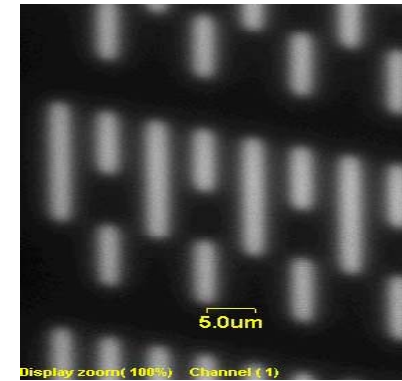


Confocal scan image

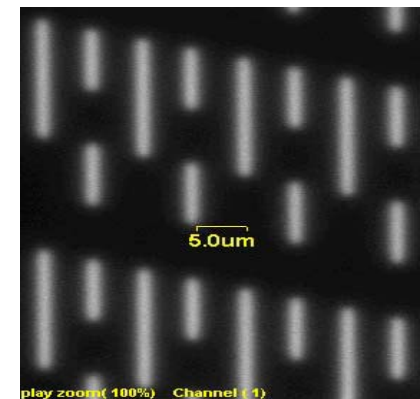
# Layer Separation vs. NA of Recording Optics



0.35NA (XY scan image)  
1.9  $\mu\text{m}$ @ 50% peak level

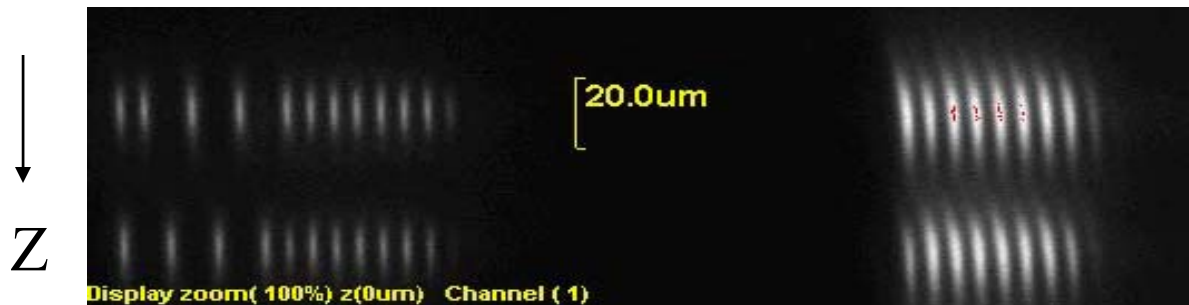


0.75NA (XY scan image)  
1.1  $\mu\text{m}$ @50% peak level



0.75NA (Depth scan)

0.35NA (Depth scan)





# Recording Speed and Recording Lasers



## Two-photon absorption analysis model

### General description:

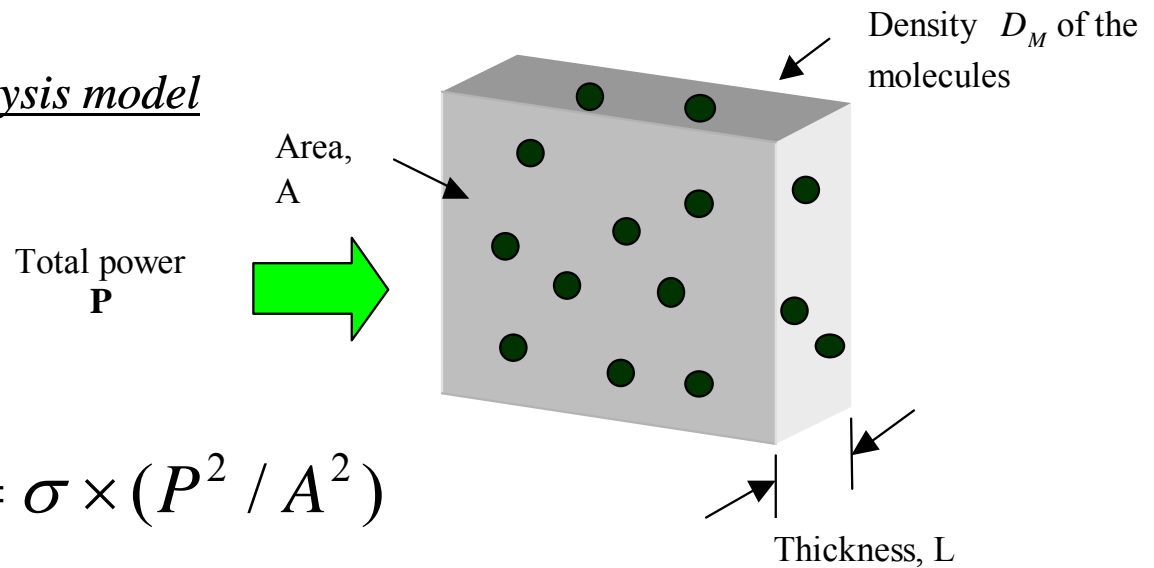
$$\Delta P'_{abs} = \sigma \times I^2 = \sigma \times (P^2 / A^2)$$

$\sigma$  two-photon cross section.

### Recording with pulse laser:

$$V_r \propto D_M L \left( \frac{\sigma \times N_p^2 f_{rep} \hbar \omega}{2t_p A} \right)$$

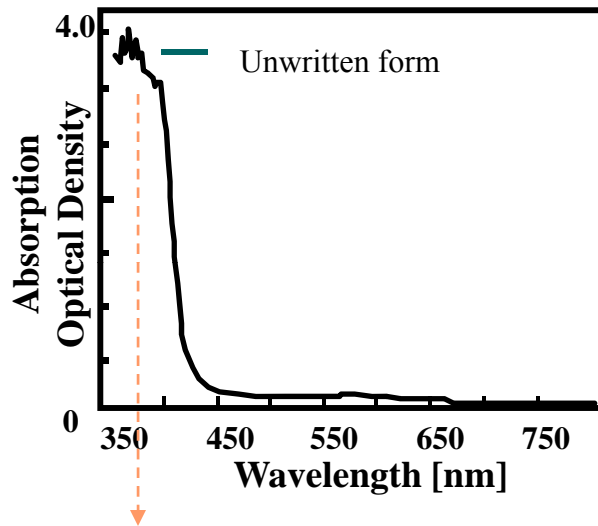
$t_p$  laser pulse width,  $N_p$  number of photons per laser pulse,  $f_{rep}$  laser repetition rate



# Recording Lasers and Achievable Recording Speed

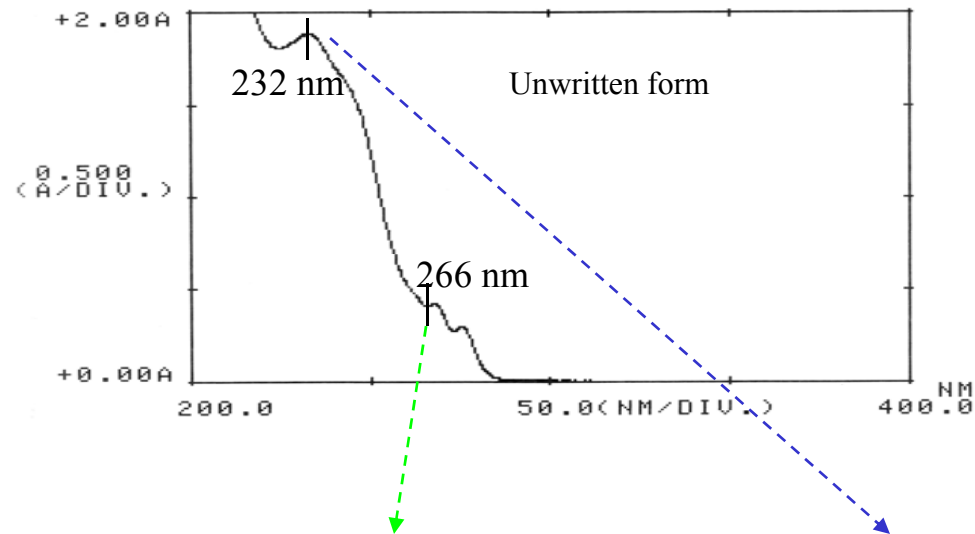


WORM Media I



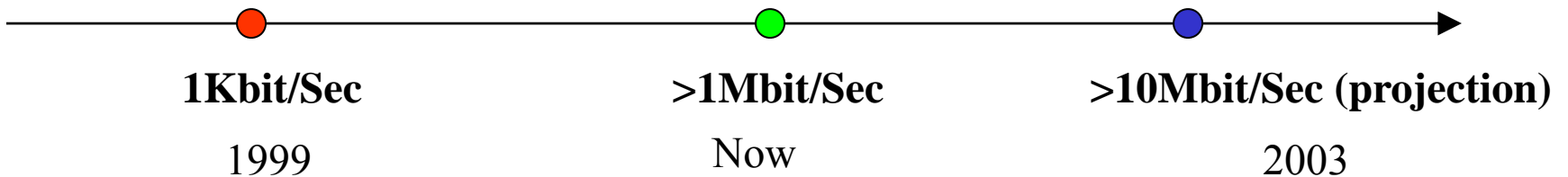
Ti:Sapphire laser (Mira)  
710nm, 76MHz, 200fs,  
400mW(average power)

WORM Media II



Nd:Vanadate (model locking)  
532nm, 27MHz, 6.5pSec,  
5W (average power)

Mode-locking blue laser  
with similar parameters  
of Nd:Vanadate

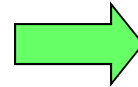




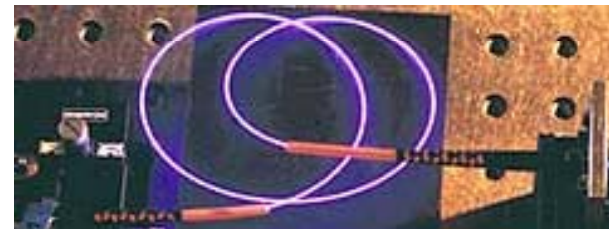
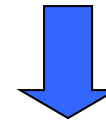
# Recording Lasers



**Ti:Sapphire 710nm**

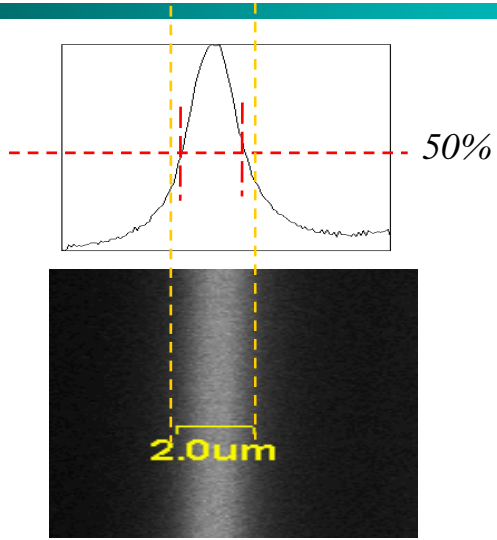


**Nd:Vanadate (model locking), 532nm**

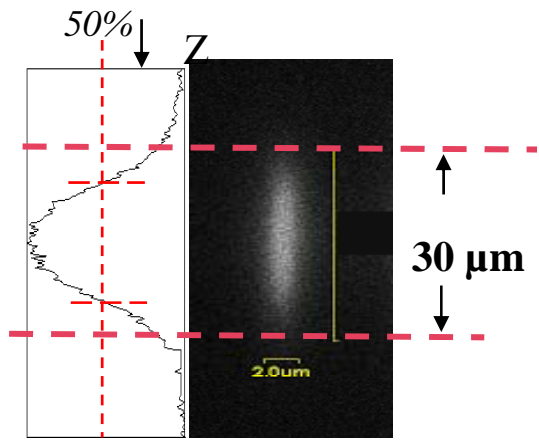


**Blue Thulium doped fiber laser**  
*Potential blue recording laser: Mode-locking Fiber laser*

# Initial Recording with Low Power Blue Laser



XY scan



•Smaller bit size

Ti: Sapphire  
76MHz, 904~842nm

SHG

452~421nm

Spatial filtering  
Beam expansion

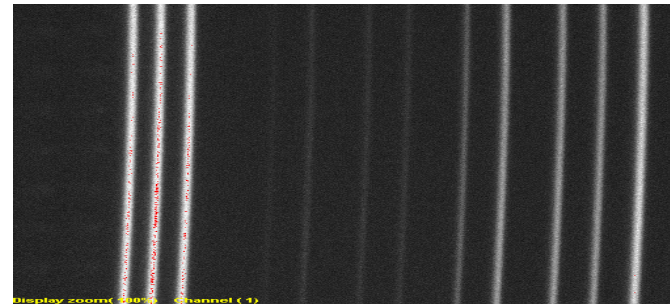


Red ROM

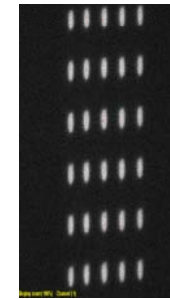


Spindle &  
Motorized stage

40mW average power  
200fSec, 76MHz,  
452~421nm

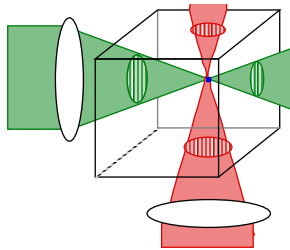


30Kb/s      240Kb/s    120Kb/s    60Kb/s  
452nm recording at different recording speeds

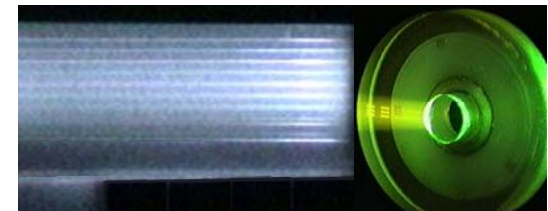


532nm recording  
3W average power  
500Kb/s

•About 10X higher recording efficiency



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# Signal Readout



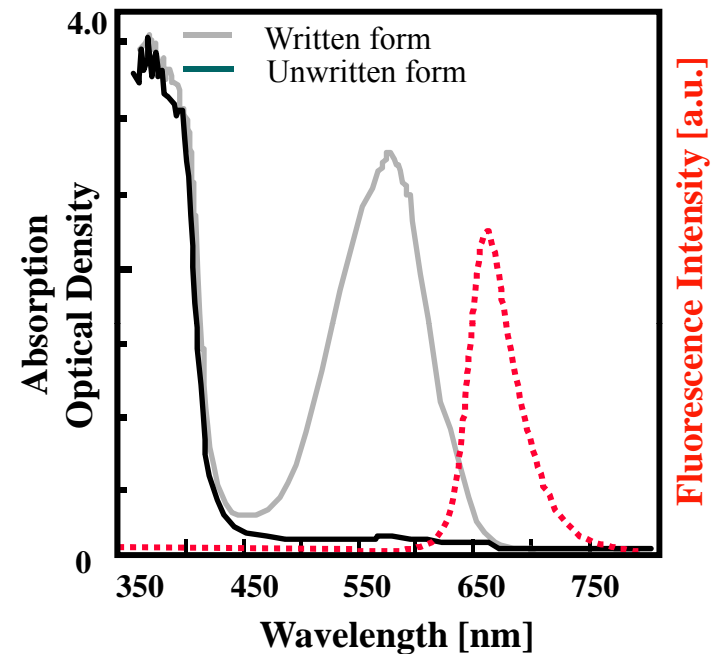
Recorded data bits will emit fluorescence once excited by readout laser beam.

## Advantage:

- Broadband readout laser wavelength
- Incoherent fluorescence signal
- Negligible index change
- Non-reflective for readout laser beam

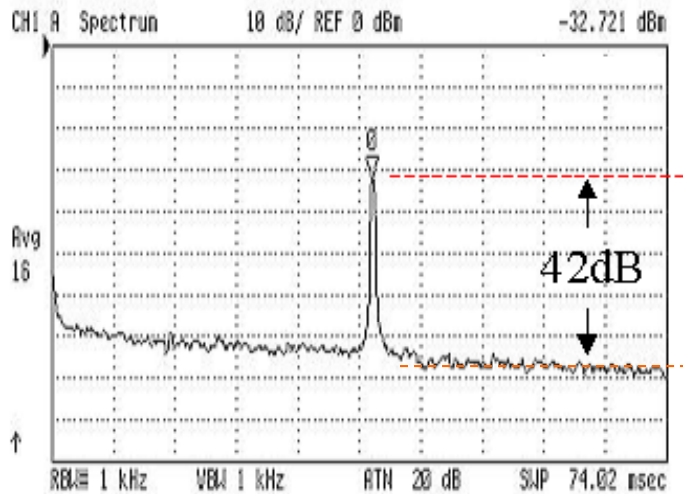
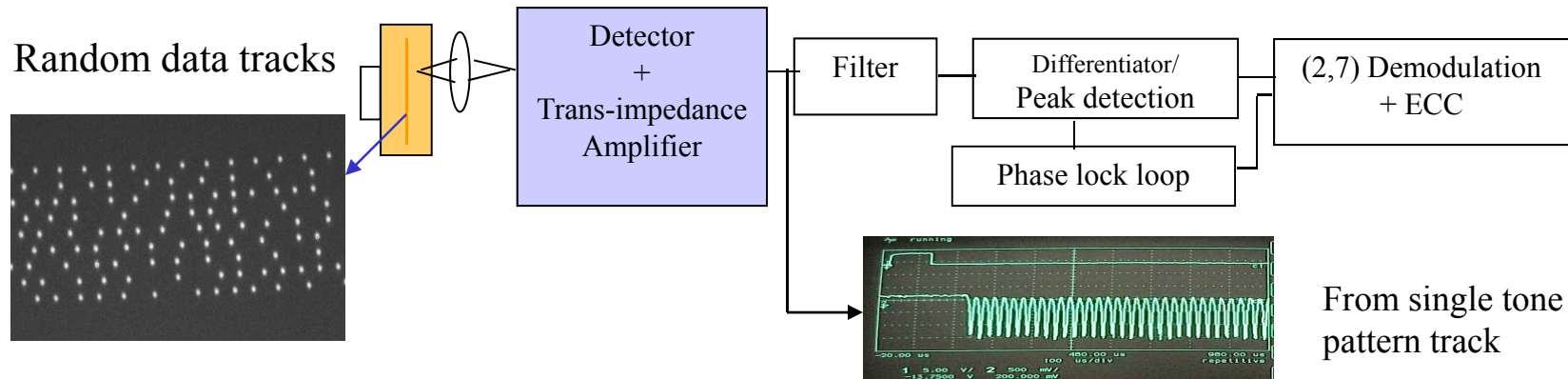
## Disadvantages:

- Low fluorescence level and low collection efficiency
- Chromatic aberration

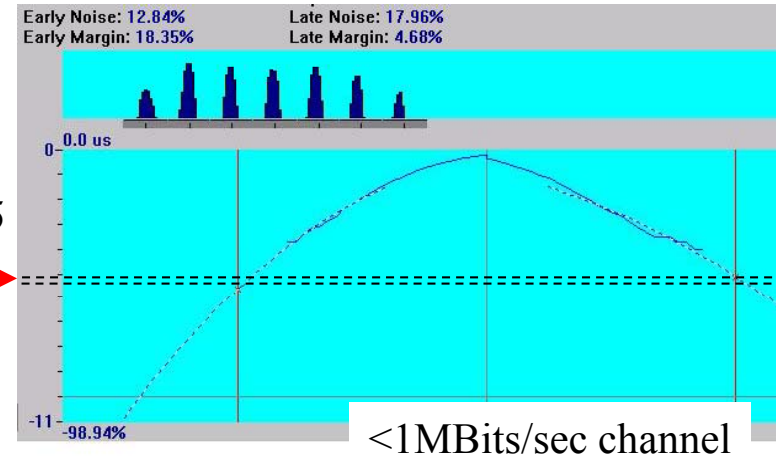


High sensitivity detectors  
Photo Multiplier Tube (PMT),  
APD, custom designed detectors

# Signal Quality Measurement



$10^{-5}$

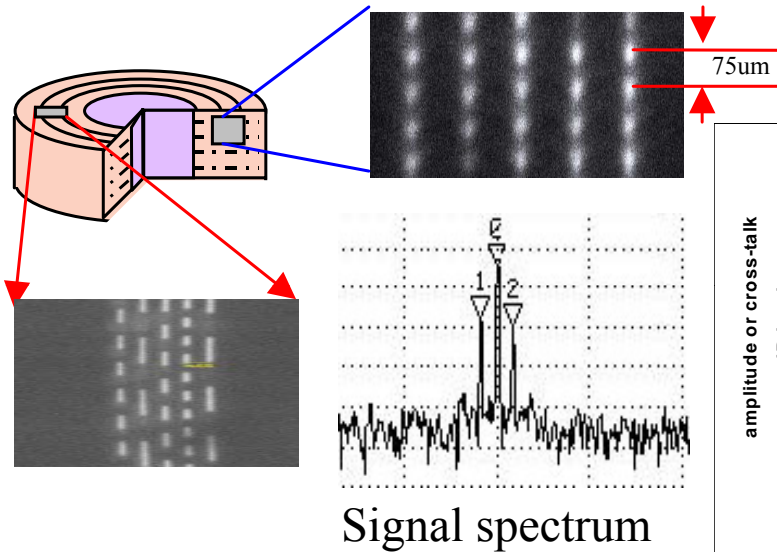


42dB CNR measured with 50KW/cm<sup>2</sup> readout laser intensity and 20KV/A trans-impedance gain of amplifier

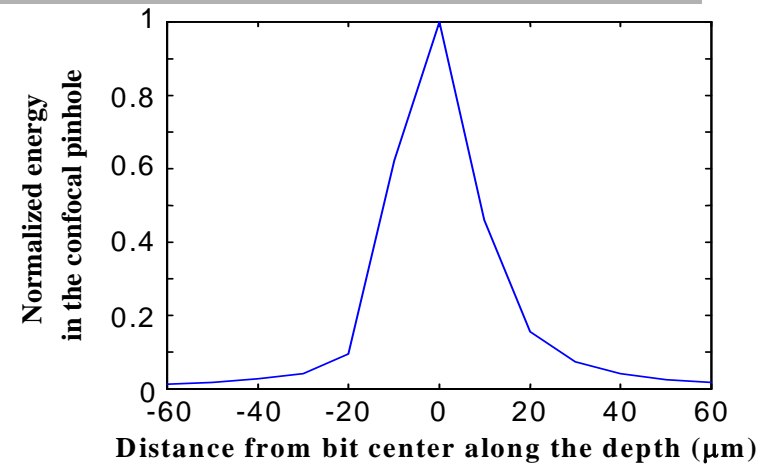
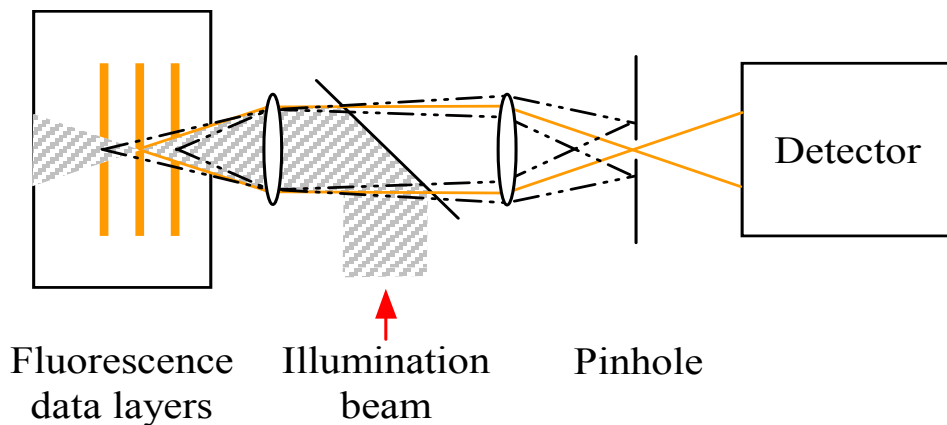
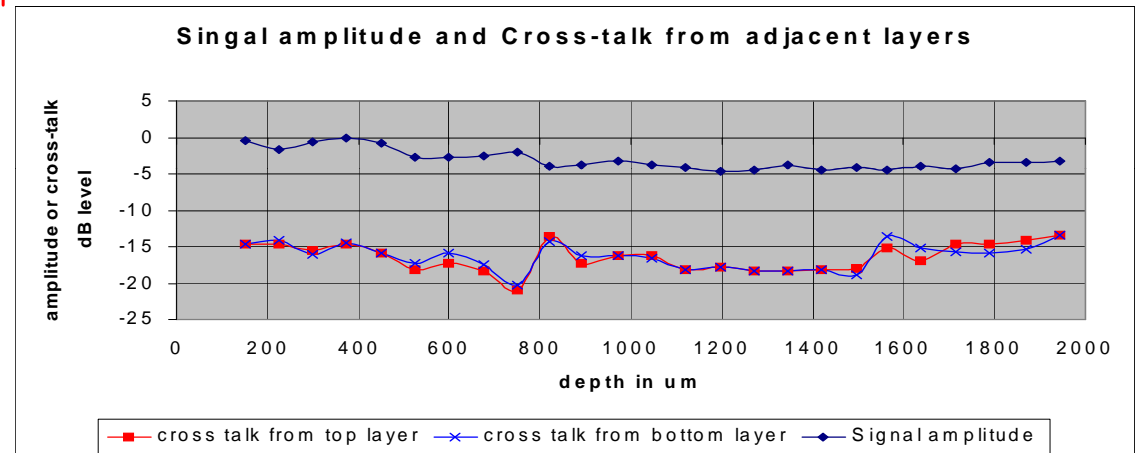
# Spatial Filtering Controls the Layer Crosstalk During Readout



Layer crosstalk without spatial filtering

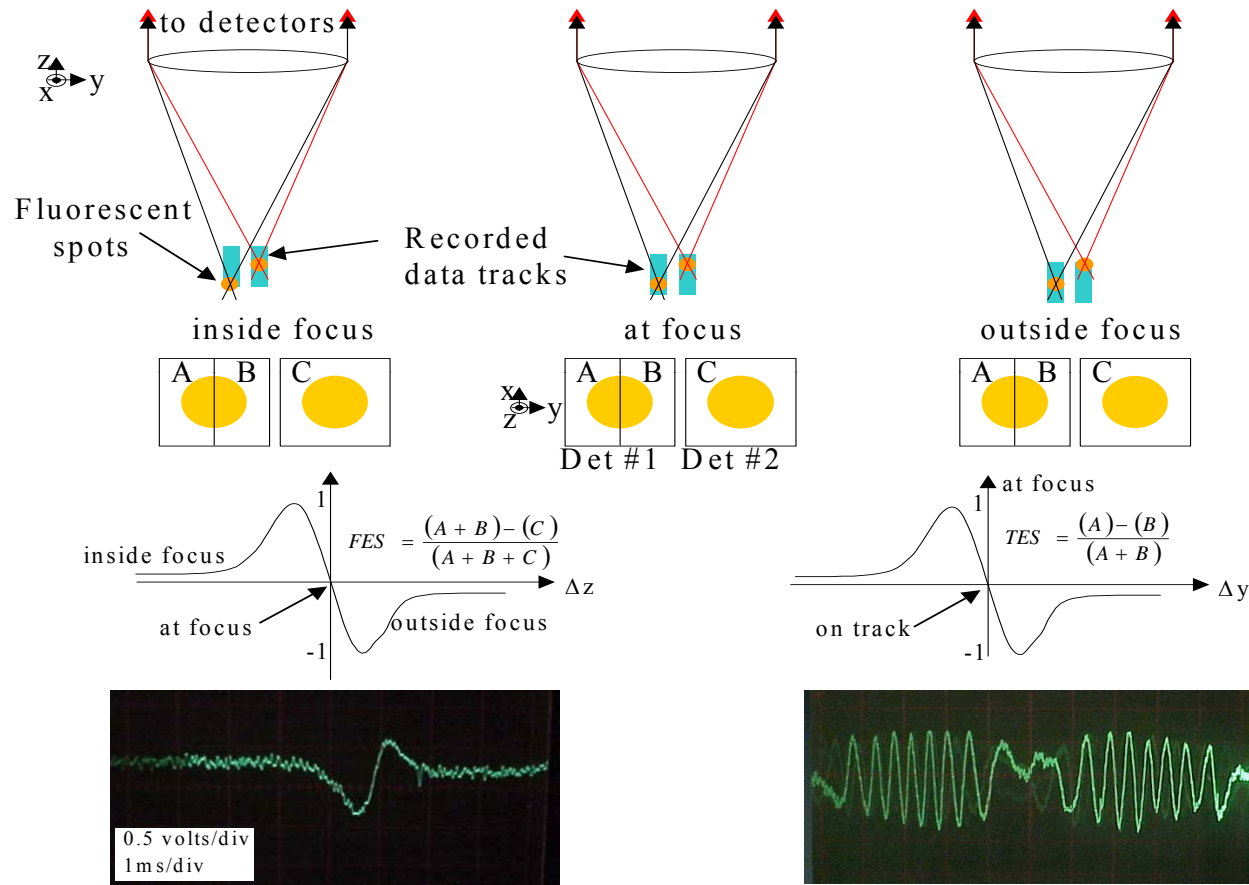


Layer crosstalk is critical during the readout. Experiment shows that no crosstalk accumulation when readout deeper layers





# Servo During the Readout



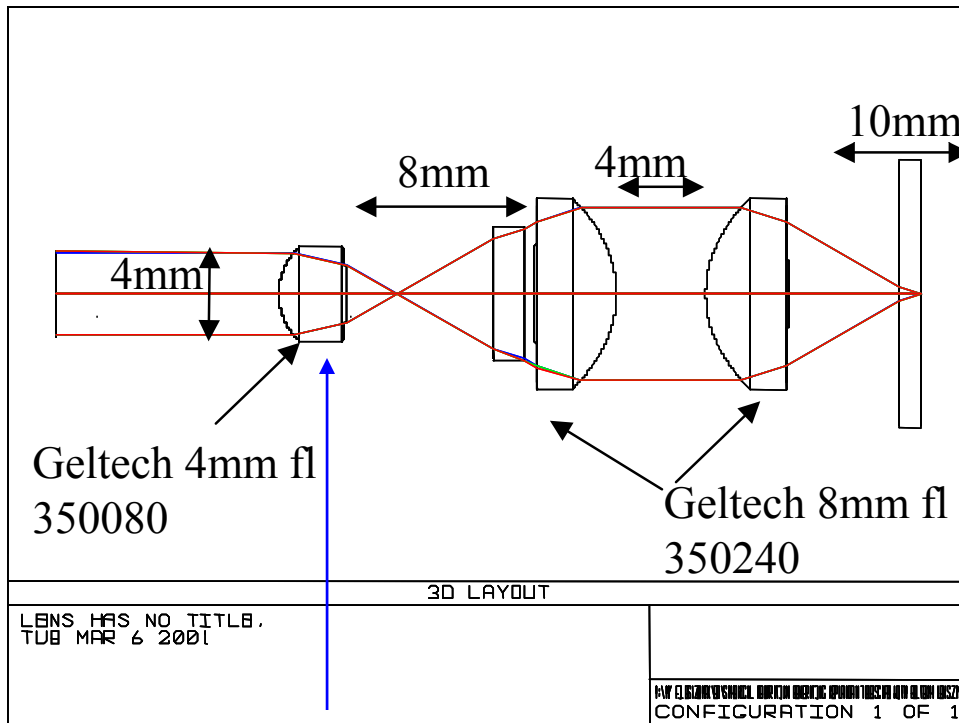
Tracking and focusing servo have been successfully demonstrated with described FES and TES generation methods.

Reference: E.P. Walker, X. Zheng, F.B. McCormick, H. Zhang, etc. Proceedings of SPIE, v.4090, pp. 179-84, 2000.

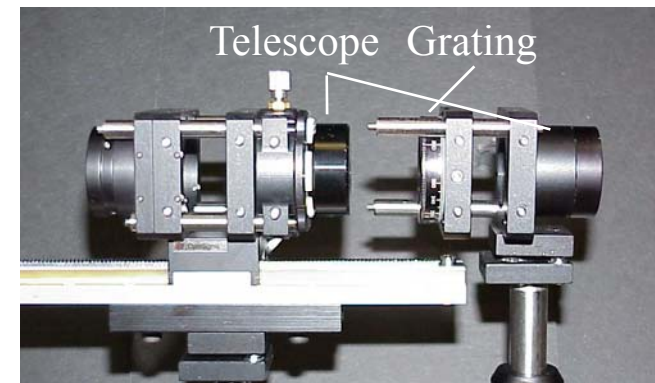
# Aberration Compensation



Spherical aberration is the main source causing larger and lower intensity focus when readout and recording optics address different layer along the depth. By changing the beam conjugate entering the final objective lens, most of spherical aberration can be compensated.



Moving this lens axially from 0 – 1.32mm compensates 0 – 10mm of disk thickness (NA goes from 0.5 – 0.4), other compensation methods are under investigation



Telescope used for in-plane parallel readout



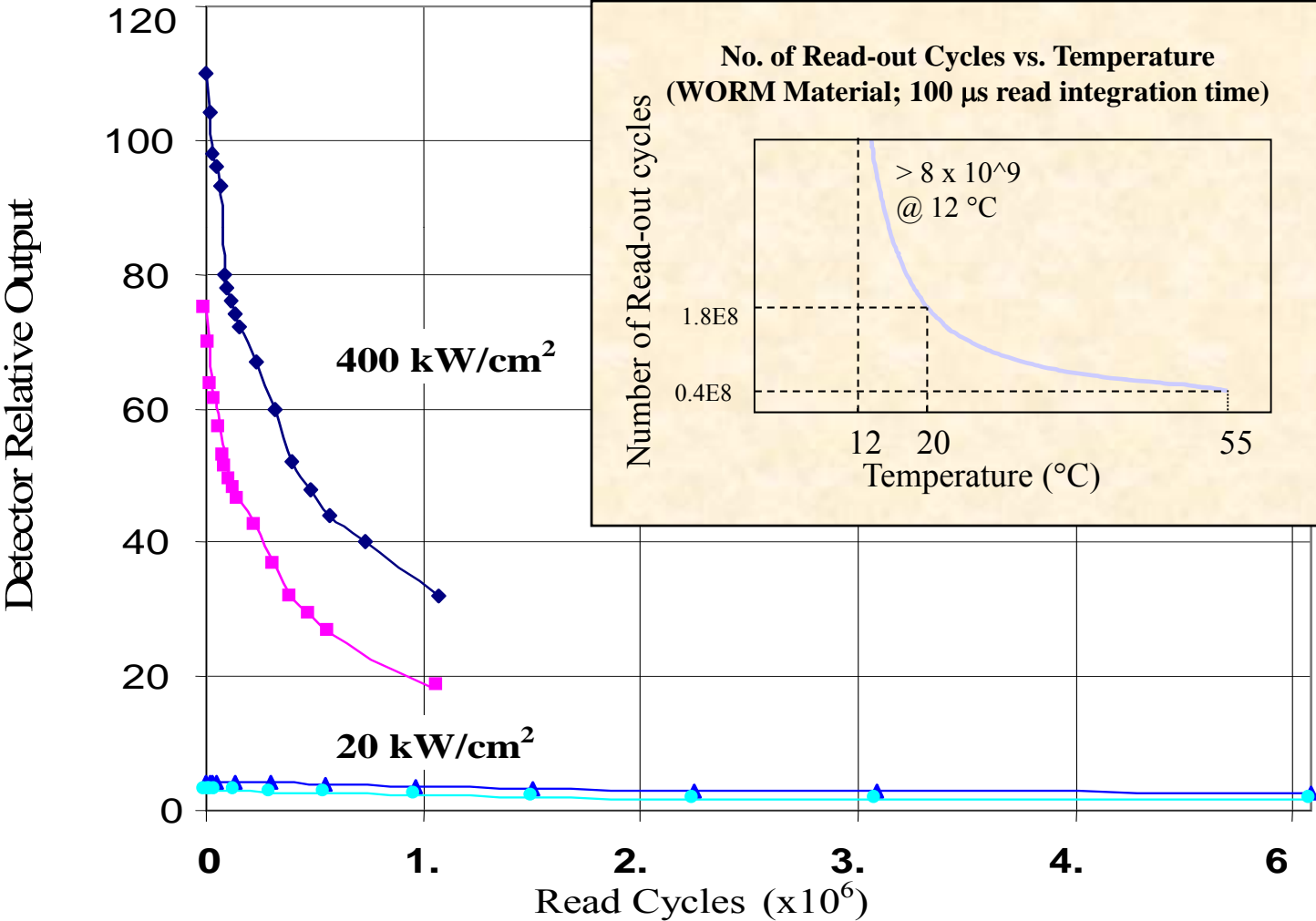
Telescope used for the recording



# Data Stability



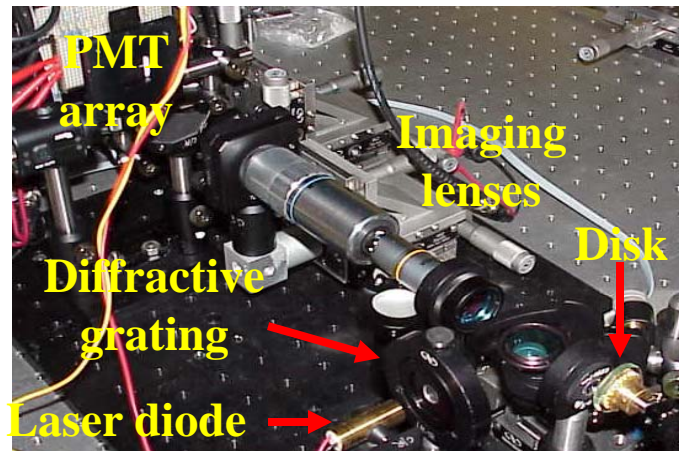
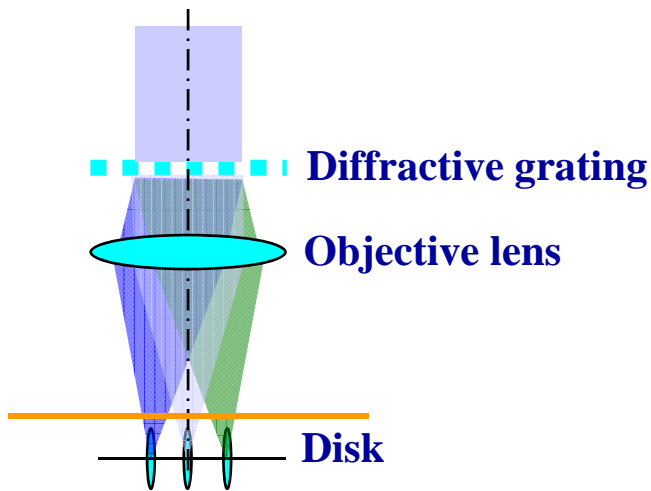
With normal readout laser power (<1mW), the written form read cycles exceeds  $6 \times 10^6$



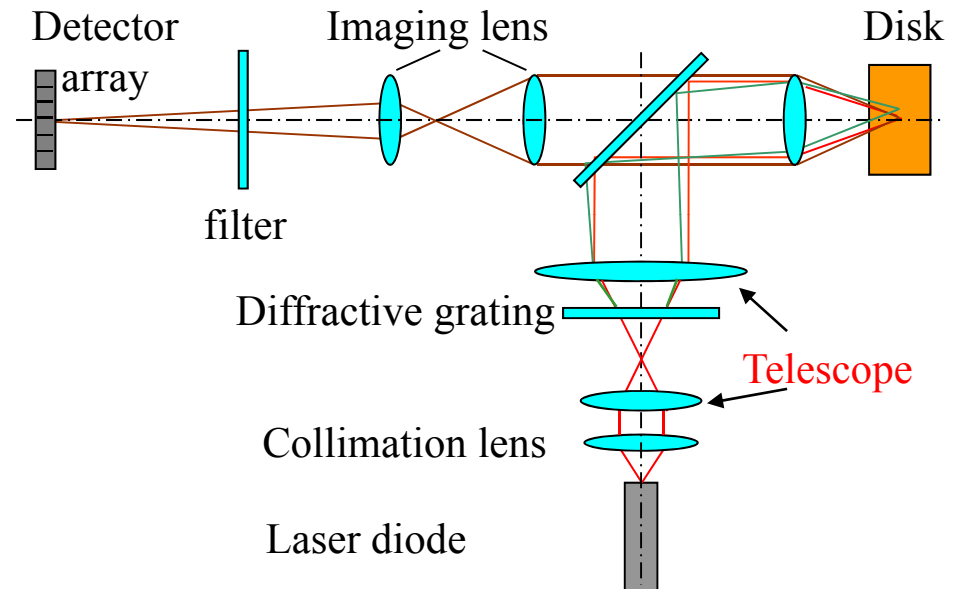
# One Dimensional In-plane Parallel Readout



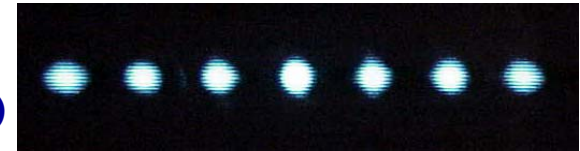
Using diffractive grating to generate an in-plane uniform spot array.



The telescope is added into the system for both spherical aberration compensation and spot pitch adjustment.

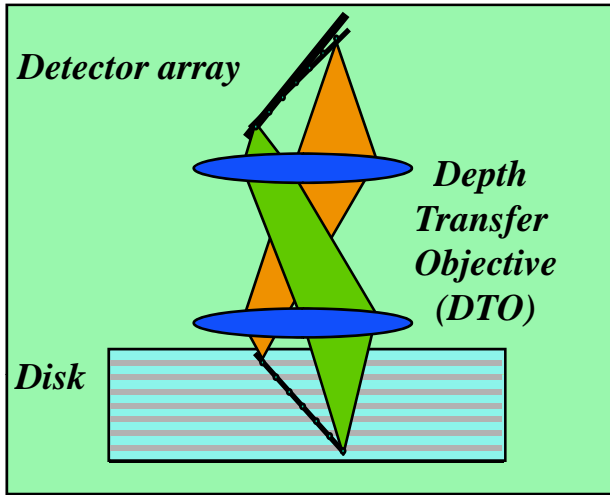


Spot array  
(power:  $\pm 10\%$ )

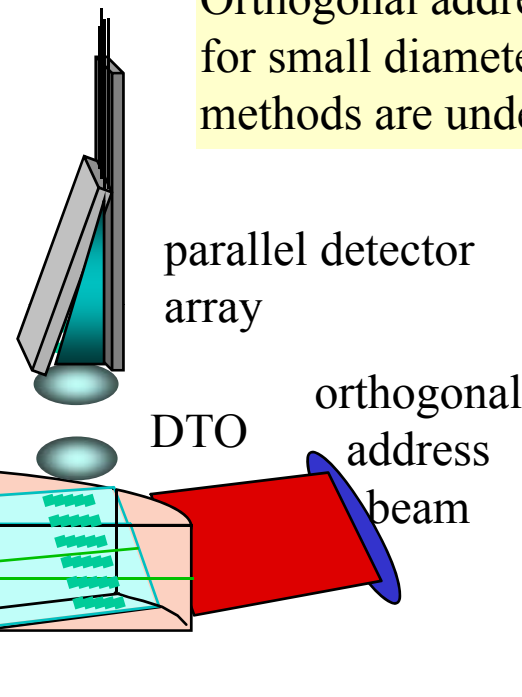


Parallel readout 7 channels of the data bits at a same depth by the collinear point-by-point illumination. (in-plane parallel readout)

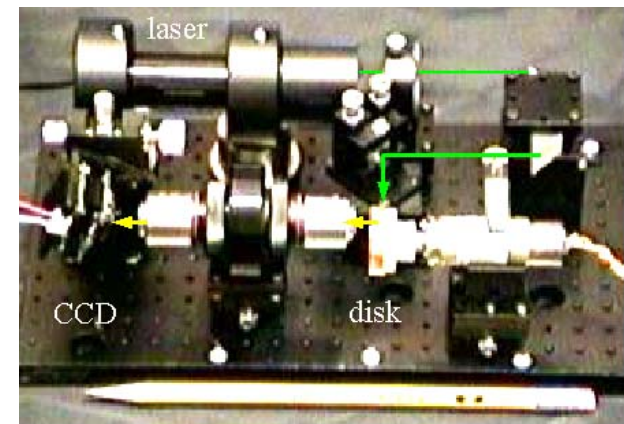
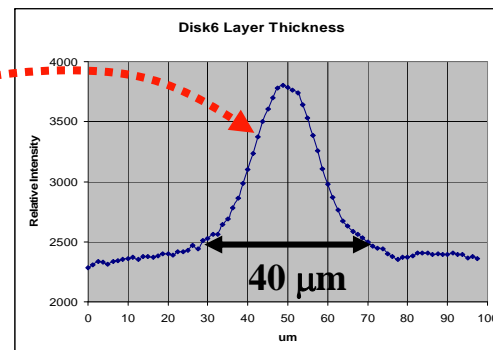
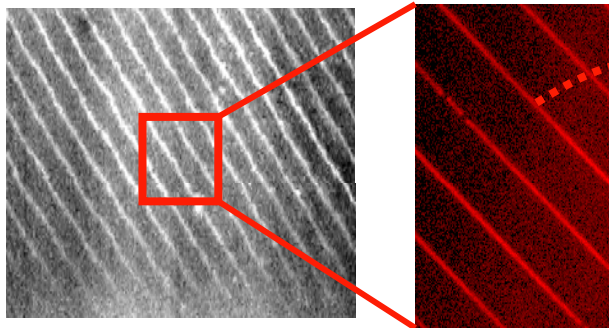
# Two Dimensional In-depth Parallel Readout



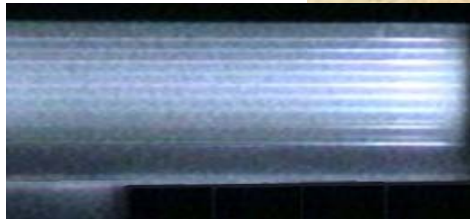
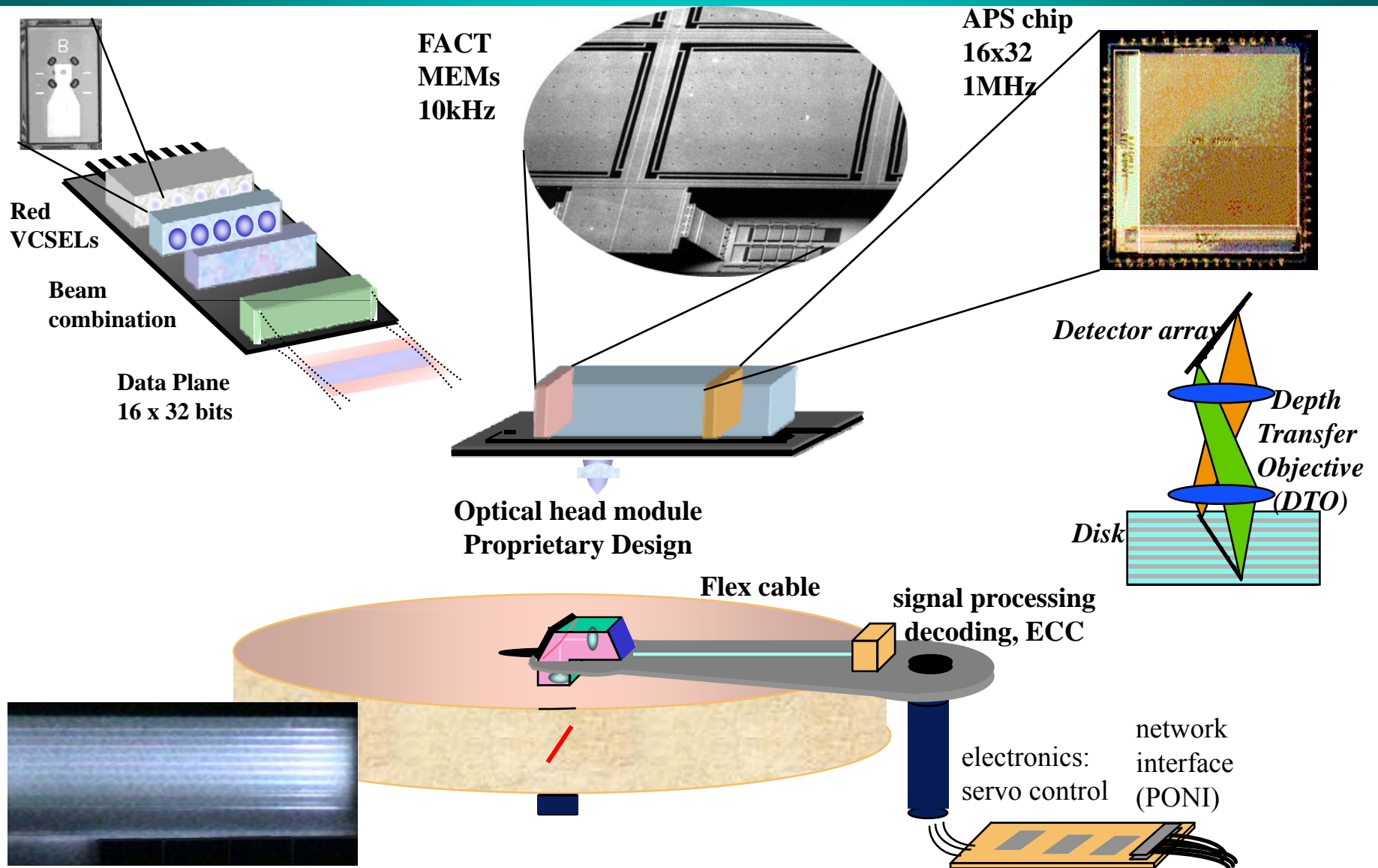
Orthogonal addressing method is only suitable for small diameter disks. Other illumination methods are under investigation.



- 25 mm diameter disk
- 6mm thick disk
- 120 “Turbofan” layers
- 400  $\mu\text{m}$  layer separation
- Orthogonal illumination



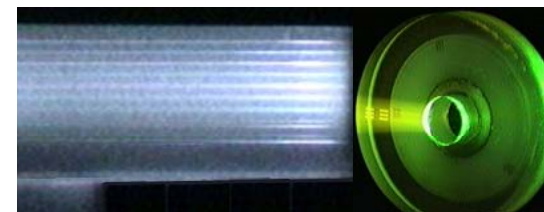
# Fast Readout Optical Storage Technology (FROST)



# Summary



1. Two-photon recording (mainly single-beam recording method) has achieved under  $2\mu\text{m}$  bit radial size and under  $30\mu\text{m}$  bit depth.
2. Initial experiments show the feasibility to record 200 data layers into a 10mm thick disk. With larger NA optics and better aberration compensation, 200GB/disk data capacity is within reach.
3. Present Recording speed exceeds 1Mbits/Sec/channel.

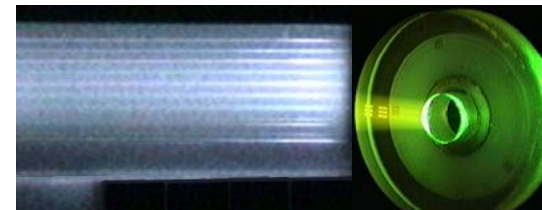




# Summary



4. Fluorescence signal readout requires high sensitivity detectors, but readout signal quality is acceptable for channel speeds at 1Mb/Sec.
5. Bleaching of written bits during readout is minimized and a written bit can be read more than  $10^6$  times repeatedly without significant signal degradation.
6. Data read-out based on fluorescence without reflection, refraction or scattering from written bits enables parallel readout. Data read-out rates in excess of 360Mb/s using parallel channels should be within reach.



# **Multi-layer Optical Data Storage Based on Two-photon Recordable Fluorescent Disk Media**

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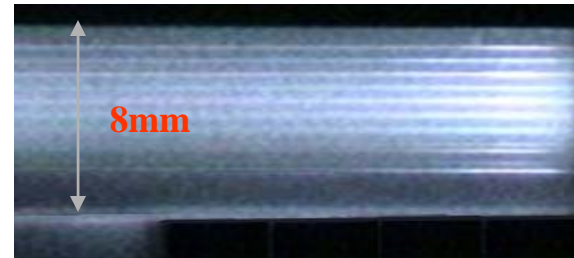
**Call / Recall Inc.**

# Comparison to Disk Array System



## HDD or Disk Array

- Multiple disks-many heads
- non-removable disk
- low volumetric density



## Multi-layer disk:

- Single readout head
- removable
- high volumetric density